

Abstract

5 In order to produce a plastic part 5 that has an opaque body 1 and a front surface with at least one translucent area delineated from an opaque area, in a first step, a blank with a recessed volume 2 is formed by means of injection molding using an opaque plastic component. The recessed volume 2 extending from an opening in a face of the blank and inwardly of the blank corresponds in shape and position to the translucent area. In a second step, at least the face of the blank is over-molded with a layer of a coloured plastic component. Hereby, the opening in the face of the blank is over-spanned by a layer of this coloured plastic component  
10 being sufficiently thin to be translucent.

figure 3